

Flint Hills Resources has a long tradition of doing business in Iowa. The company distributes refined petroleum products throughout the state, owns a fuel terminal in Bettendorf, and also operates asphalt plants in Algona, Davenport and Dubuque. The company expanded its presence in Iowa in 2010 and 2011 by acquiring ethanol plants in Fairbank, Iowa Falls, Menlo and Shell Rock. Each ethanol plant employs about 50 people; combined, these plants have the capacity to produce 435 million gallons of ethanol annually. The company also established a regional office in Ames that handles buying about 155 million bushels of Iowa corn annually and marketing almost 1.2 million tons of ethanol production byproducts (distillers dried grains with solubles) to livestock producers.

Background

Flint Hills Resources, LLC, through its subsidiaries, is a leading refining and chemicals company. It markets products such as gasoline, diesel, jet fuel, ethanol, biodiesel, olefins, polymers and intermediate chemicals as well as base oils and asphalt. The company, based in Wichita, Kan., has expanded its operations through capital projects and acquisitions worth more than \$6.4 billion since 2002. With more than 3,800 employees, Flint Hills Resources strives to create value for customers and society.

Flint Hills Resources refineries in Alaska, Minnesota and Texas produce a wide range of fuels that are transported through proprietary and common carrier pipeline systems, stored in strategically located terminals, and marketed to wholesalers and retailers throughout the United States. The company's chemical business includes production facilities in Illinois, Michigan and Texas. These plants produce aromatics, olefins, polymers and intermediate chemicals. The company also owns an interest in a base lube oil facility in Louisiana, has made equity investments in bioenergy companies, and operates a biodiesel plant near Fort Worth, Texas.

Safety and Environmental Commitment

Flint Hills Resources is committed to operating a safe and environmentally sound business that provides high-quality products and services while contributing to the Illinois economy.

- Company terminals in Iowa were among those recognized with the Safety Excellence Award (2011) and the Platinum Safety Award (2008) from the International Liquid Terminals Association. The awards recognize member companies that have a strong commitment to continuous safety improvement.
- The Iowa fuel and asphalt terminals have also received numerous safety awards from the National Safety Council and the Iowa -Illinois Safety Council.

Community Commitment

Flint Hills Resources is committed to understanding the needs of the community, and participates in projects and activities that add value to its neighbors, and improve the quality of life.

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