

P4C5K-123A

Homopolymer for Injection Molding

Features: Clarified and antistatic agent. Produced without animal derived components or phthalates.

Applications: Clear packaging and housewares

Resin Properties

	Typical Value (SI)	Typical Value (English)	ASTM Test Method
Melt Flow Rate	20 g/10min		D1238
Density	0.90 g/cm ³		D1505
Melting Temperature	160 -165 °C	320 – 329 °F	D3418

Mechanical Properties

	Typical Value (SI)	Typical Value (English)	ASTM Test Method
Tensile Yield Strength	41 MPa	5900 psi	D 638
Tensile Yield Elongation	8 %	8 %	D 638
Flexural Modulus - Secant	1680 MPa	243 kpsi	D 790
Deflection Temperature @66psi (0.455 MPa)	115 °C	239 °F	D 648
Rockwell Hardness		110 R	D 785
Notched Izod @ 23°C	30 J/m	0.5 ft-lb/in	D 256
Gardner Impact @ 23°C	3 J	27 in-lb	D 5420
Haze @ 25mil	7.7 %	7.7 %	D 1003

Regulatory

FDA – 21 CFR 177.1520(c) 1.1a

Drug Master File listed

118 Huntsman Way, Longview, TX 75602 – (903) 239-5332

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