

P4C6B-134A

Homopolymer for Injection Molding

Features: Nucleated and antistatic agent. Produced without animal derived components or phthalates

Applications: Cutlery, consumer products, cosmetic packaging, caps, and closures

Resin Properties

	Typical Value (SI)	Typical Value (English)	ASTM Test Method
Melt Flow Rate	35 g/10min		D1238
Density	0.90 g/cm ³		D1505
Melting Temperature	160 -165 °C	320 – 329 °F	D3418

Mechanical Properties

	Typical Value (SI)	Typical Value (English)	ASTM Test Method
Tensile Yield Strength	39 MPa	5600 psi	D 638
Tensile Yield Elongation	9.0 %	9.0 %	D 638
Flexural Modulus - Secant	1590 MPa	230 kpsi	D 790
Deflection Temperature @66psi (0.455 MPa)	111 °C	232 °F	D 648
Rockwell Hardness		112 R	D 785
Notched Izod @ 23°C	20 J/m	0.4 ft-lb/in	D 256
Gardner Impact @ 23°C	6 J	53 in-lb	D 5420

Regulatory

FDA – 21 CFR 177.1520(c) 1.1a

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